



# 25/400 Precision Matched Active LMA Double Clad Fibers

Nufern's matched series of Large Mode Area (LMA) double clad fibers are ideal for high power monolithic fiber lasers and amplifiers. Featuring a matching set of LMA fibers, this series of fibers ensure splice compatibility across the entire chain of 25/400 fiber components required to make monolithic fiber lasers. This matched fiber series is based on a 25 micron diameter core and 400 micron diameter clad size with a low NA (0.065) core and consists of Yb-doped fiber and passive beam delivery fibers all made to highest tolerances in the industry. All fibers utilize the latest glass composition and NuCOAT™ coating technology to ensure high slope efficiency, extended operating life and excellent beam quality at the high power levels demanded by today's industrial fiber laser applications. These precision matched LMA fiber sets are available in non-PM (LMA) and PM (PLMA) versions

## Typical Applications

- High peak power amplifiers
- LIDAR
- Material processing
- Non-linear optics/frequency doubling

## Features & Benefits

- Matched fiber series – ensure splice compatibility across the 25/400 matched series of fibers
- NuCOAT™ fluoroacrylate coating — Greater fiber durability in extreme environmental operating & storage conditions
- State of the art Yb-doped glass — Useful for generating high CW powers
- PANDA-style stress structure for increased birefringence — Superior optical performance and uniformity
- All fiber proof tested to > 100 kpsi — Critical for ensuring long term reliability when coiling

## Optical Specifications

Operating Wavelength  
Core NA  
First Cladding NA (5%)  
Core Attenuation  
Cladding Attenuation  
Cladding Absorption  
Birefringence

## PLMA-YDF-25/400-M

1060 – 1115 nm  
0.065 ± 0.005  
≥ 0.46  
≤ 40.0 dB/km @ 1300 nm  
≤ 20.0 dB/km @ 1200 nm  
≤ 15.0 dB/km @ 1095 nm  
0.73 ± 0.07 dB/m at 915 nm  
nominal  $3.5 \times 10^{-4}$

## LMA-YDF-25/400-M

1060 – 1115 nm  
0.065 ± 0.005  
≥ 0.46  
≤ 30.0 dB/km @ 1300 nm  
≤ 15.0 dB/km @ 1200 nm  
≤ 15.0 dB/km @ 1095 nm  
0.57 ± 0.07 dB/m at 915 nm  
N/A

## Geometrical & Mechanical Specifications

Cladding Diameter  
Cladding Diameter (flat-to-flat)  
Core Diameter  
Coating Diameter  
Core/Clad Offset  
Proof test Level

PLMA-YDF-25/400-M	LMA-YDF-25/400-M
405.0 ± 10.0 μm	N/A
N/A	400.0 ± 10.0 μm
25.0 ± 1.5 μm	25.0 ± 1.5 μm
550.0 ± 15.0 μm	500.0 ± 15.0 μm
≤ 2.00 μm	≤ 2.00 μm
≥ 100 kpsi (0.7 GN/m <sup>2</sup> )	≥ 100 kpsi (0.7 GN/m <sup>2</sup> )

The passive version of each fiber is also available - see PLMA GDF-25/400-M and LMA GDF-25/400-M



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Nufern products are manufactured under an ISO 9001:2008 certified quality management system.



Standard specifications and design parameters are listed above. Specifications are subject to change without notice. Other configurations such as alternative form factors, optimized cut-off and UV cured color coating may be available. Let us know how Nufern can assist with your requirements.

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